



Thank you for choosing a Breuer Chair Company Product

Please read instructions in its entirety before you begin the assembly process (2 person assembly recommended).
When assembling your new chair **ALWAYS INSTALL THE BACK FIRST** before installing the seat.

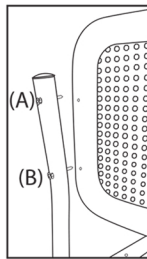
IMPORTANT

Dealer or installer: Leave all documents to the consumer.

Consumer: Keep this document with your proof of purchase for reference.

In order to prevent any damage to this product, we encourage hand assembly with Phillips screwdriver.
If using a power drill, please set torque to lowest setting.

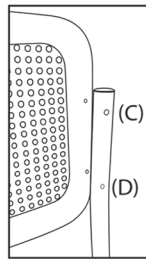
SIDE CHAIR ASSEMBLY



STEP 1

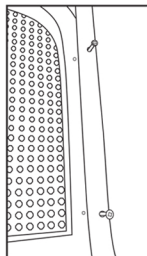
Place the back against the frame, screw in the top hole first (A) and then the bottom hole (B) on either side. (Do not tighten screws until both screws are in half way).

Top of Backrest



STEP 2

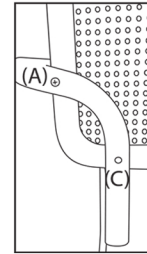
Once tightened move to the other side to attach two remaining screws. First start with top (C) and then move to the bottom (D) to keep your back leveled with screws aligned in center as possible. Note: You will need to pull/adjust the top two metal posts towards each other as needed. (Caution: Do not over tighten screws)



STEP 3

Place your seat upside down on a flat surface (edge of table). Position your side chair frame over predrilled holes. Start on right side and attach 2 screws and then move to the left side. On the left side someone will need to assist in flexing frame (sometimes with force) to center over predrilled holes.

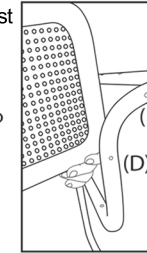
ARM CHAIR ASSEMBLY



STEP 1

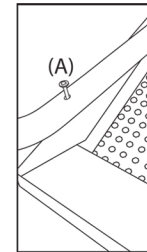
Attach top left screw (A) on backrest with pre-drilled hole. Do not tighten screws (A + B) until both screws are in half way

Top of Backrest



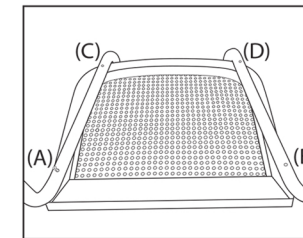
STEP 2

Move to top right (B) and flex frame and attach screws. Tighten screws all the way and then bottom holes will be centered. You can now do bottom holes (C + D) (there are no pre-drilled holes here). Simply screw right into the wood.



STEP 3

Place your seat upside down (as shown in diagram) on a flat surface (edge of table). Position your arm chair frame over predrilled holes. Start with the left side (A) and attach 1 screw and then move to right side (B).

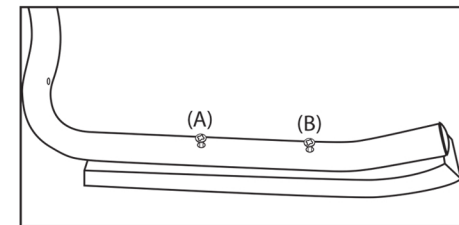


STEP 4

On right side someone will need to assist in flexing frame (sometimes with force) to center over predrilled holes. Once screws (A + B) are tightened you can finish seat assembly by attaching screws (C + D). There are no predrilled holes here. Simply screw right into the wood.

STEP 5

Now flip chair upside down and attach arms by placing both arms on a flat surface. Attach screws (A + B) by going right into the wood. Arms do not have the predrilled holes. Simply center arm and attach. Once screws (A + B) are tight move to (C + D) and tighten the screws.



Your new Breuer chair is ready to use.
For assistance, please contact us at (855)-789-0501.
Thank you.